

FOREVER CHEMICALS

Per- & Polyfluoroalkyl Substances (PFAS)

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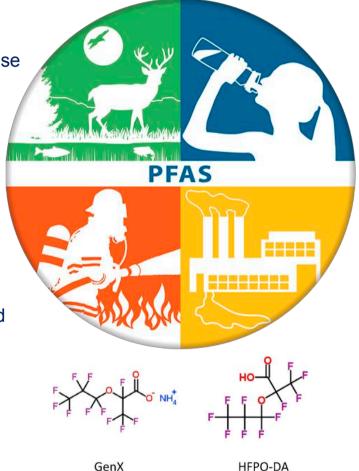
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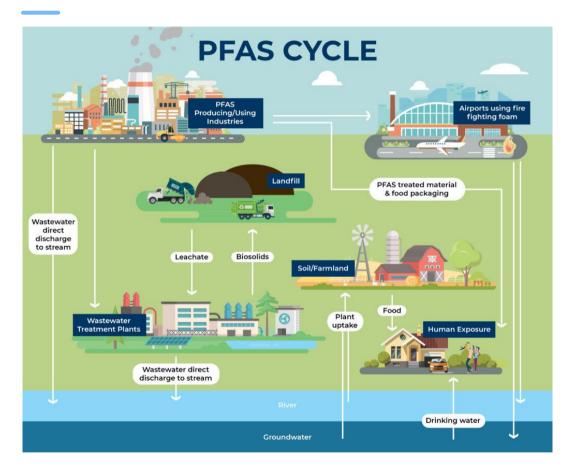


SUE2 What are Per- & Poly- fluoroalkyl Substances (PFAS)?

- **PFAS** comprises many thousands of compounds multiple sources
- Widely used around the world to make products that resist heat, stains, grease
 and water
- Used in **legacy** aqueous **film forming foam (AFFF)** to extinguish liquid fuel fires by both civilian and military authorities
- PFAS tend to be **soluble** in water, **environmentally persistent** and **stable**, therefore very mobile in the environment and are known to impact **drinking water** supplies
- Some PFAS have been found to be toxic to both humans and ecosystem. Most people have been exposed to PFAS. Some PFAS can accumulate and stay in the human body for long periods of time
- Advanced analytical methods are being adopted to measure some PFAS
- Dramatically increasing **regulatory concern**.



SUE2 PFAS Life Cycle



Source: https://www.dirtyproperty.com/pfas_2020esls/

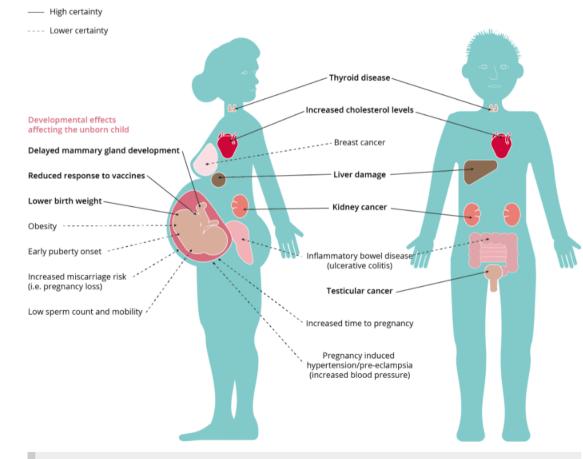


Source: https://riversideca.gov/press/understanding-pfas

17/05/2023 | Forever Chemicals – PFAS

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SUE2 Effects of PFAS on Human Health



Sources: US National Toxicology Program, (2016); C8 Health Project Reports, (2012); WHO IARC, (2017); Barry et al., (2013); Fenton et al., (2009); and White et al., (2011).

Reference: https://www.eea.europa.eu/publications/emerging-chemical-risks-in-europe/emerging-chemical-risks-in-europe

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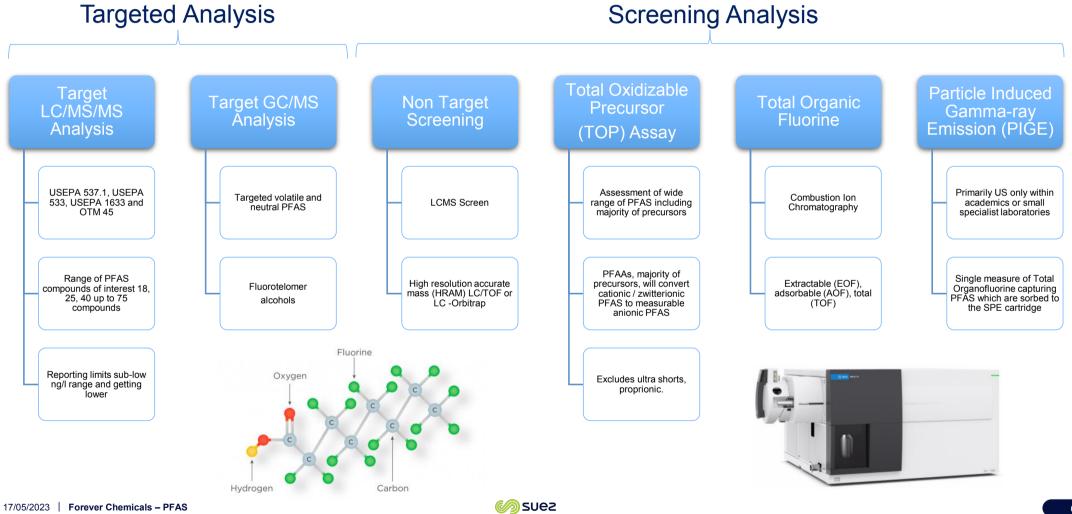
SUE2 Measuring PFAS

Method	Media	Analytical Instruments
USEPA 537.1	Drinking Water only	LC/MS/MS
USEPA 533	Drinking Water	LC/MS/MS
USEPA SW-846 Method 3512 / 8327	Surface water, groundwater and wastewater	LC/MS/MS
USEPA Draft Method 1633	Surface water, groundwater, wastewater, landfill leachate, soil, sediment, biosolid and tissue	LC/MS/MS
USEPA Draft Method 1621	Water and wastewater	CIC
USEPA Draft Method 45 (OTM 45)	Air emissions from stationary sources	LC/MS/MS



ULTIVO LC-MS/MS

SUE2 Measuring PFAS



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THANK YOU



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Introduction to PFAS Remediation

ChemUK Expo NEC 11th May 2023 Duncan Sanders - Director



Queens Award 2020

- In April 2020 we won the Queen's Award for Enterprise: Sustainable Development
- This award recognises companies that:
 - Demonstrate strong corporate social responsibility
 - Have achieved outstanding sustainable development for more than 2 years
 - And are able to provide evidence of the benefits & positive outcomes of their actions



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Our Capabilities



Physical Containment Physical immobilisation of contaminants

Groundwater Remediation Remediation of contaminated groundwater



Eraginate® Process -Japanese Knotweed eradication



Chemical Oxidation Fentons reagent



LockedIn® Physio-chemical stabilisation



Bio Remediation In-situ and ex-situ (biopiles)



PFAS in the Headlines

CHEMISTRY \\ORLD



RESEARCH Study finds 55 pro

Study finds 55 previously unreported chemicals in pregnant women and newborns

Two per- and polyfluoroalkyl substances discovered along with 53 other compounds never seen before in the literature



BUSINESS

DuPont and spinoffs reach \$4bn settlement to resolve PFAS liability issues

28 JANUARY 2021

DuPont, Chemours and Corteva have also reached an \$83mn agreement to settle 95 pending personal injury cases in Ohio related to PFAS



RESEARCH

PFAS exposure found to increase risk of severe Covid-19

12 JANUARY 2021

Warnings that high levels of per- or poly-fluorinated substances might also reduce the effectiveness of a vaccine



UK 'flying blind' on levels of toxic chemicals in tap water

Government is not testing drinking water for PFAS, which studies have linked to numerous health issues



14th March 2023

EPA sets 'groundbreaking' limits on toxic 'forever chemicals' in drinking water

Extraordinary new limits introduced to require municipal utilities to **remove six PFAS** compounds from drinking water

efra says it takes 'the risks posed by PFAS chemicals very seriously'. Photograph: Nick Ansell/PA

High levels of toxic chemicals found in Cambridgeshire drinking water

Exclusive: Cambridge Water admits supply to homes contained above the legal limit and customers never told



US EPA Takes Important Step to Advance PFAS Strategic Roadmap, Requests Public Input and Data to Inform Potential Future Regulations under CERCLA

<u> April 13, 2023</u>

- Advanced Notice of Proposed Rule Making (ANPRM) for making PFOS and PFOA hazardous substances under CERCLA (aka Superfund)
- 60 day consultation period
- 2016-22 Advisory levels 70 ppt PFOS and POA
- Now legal limits 4 ppt each proposed
- As industry phased out some PFAS replacements GenX, PFBS are worse!
- The six to be removed from dw PFOS, PFOA, PFBS, GenX, PFHxs, PFNA



PFAS in the Headlines

Analysis of the most appropriate regulatory management options (RMOA)

Substance Name:	Poly- and perfluoroalkyl substances (PFAS)
EC Number.	N/A
CAS Number:	N/A
Date:	March 2023





3. PFAS Remediation Technologies



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PFAS Characteristics relevant to Remediation

- i) Soluble in water so mobile in groundwater
- ii) Very strong carbon to fluorine co-valent bonds highly resistant to chemical and biological breakdown
- iii) hydrophobic tail and anionic hydrophilic head strong affinity to sorb to reactive media
- iv) will desorb from soils at 350-400 °C and be destroyed by incineration at temperatures above 1200 °C.
- v) chain length and branching, partitioning coefficients, phase behavior, volatility, solubility, acidity, total PFAS mass, and total concentration along with co-contaminants are also important.



Existing technologies, GAC, chemox, bioremediation largely ineffective

Sequestration technologies are the way forward- concentrate, lock-in, flocculate, desorb, transfer

Destruction technologies – not there yet – may follow



PFAS Remediation Technologies

	SOILS	WATER
In SItu	 Soil stabilisation Locked-In Technology Thermal Resistive Heating 	 Colloidal Activated Carbon (CAC) Permeable Reactive Barrier – Adsorbtion Media
Ex-Situ	 Soil stabilisation Locked-In Technology Thermal conductive heating Soils washing 	 Pump and treat , Locked-In adsorption media Foam Fractionation Flushing , precipitation and filtration



Locked - In Adsorption Technology

Soils – Locked in stabilisation Groundwater – Pump and treat and PRBs



GAC

adsorbent		
and and the fail		
1000-00000 100	ELUODO-RODR® 20	

FLUORO-SORB®





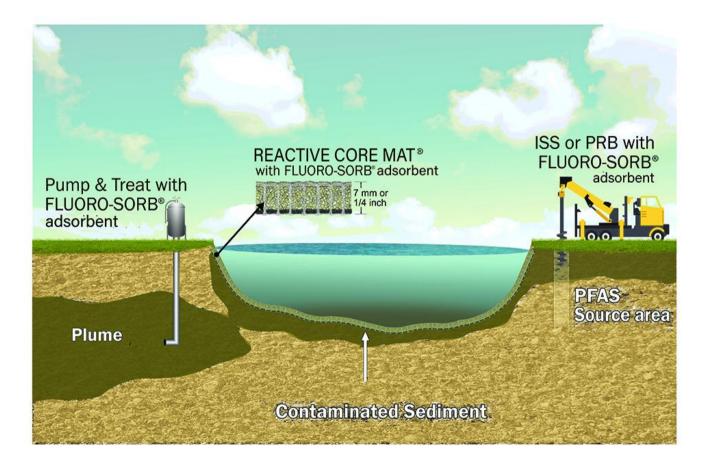
FLUORO-SORB® 400



- GAC very inefficient, expensive and doesn't deal well with short chain PFAS or co-contaminants
- Ion exchange resins work well but expensive
 - PFAS targeting adsorption media now commercially available much better

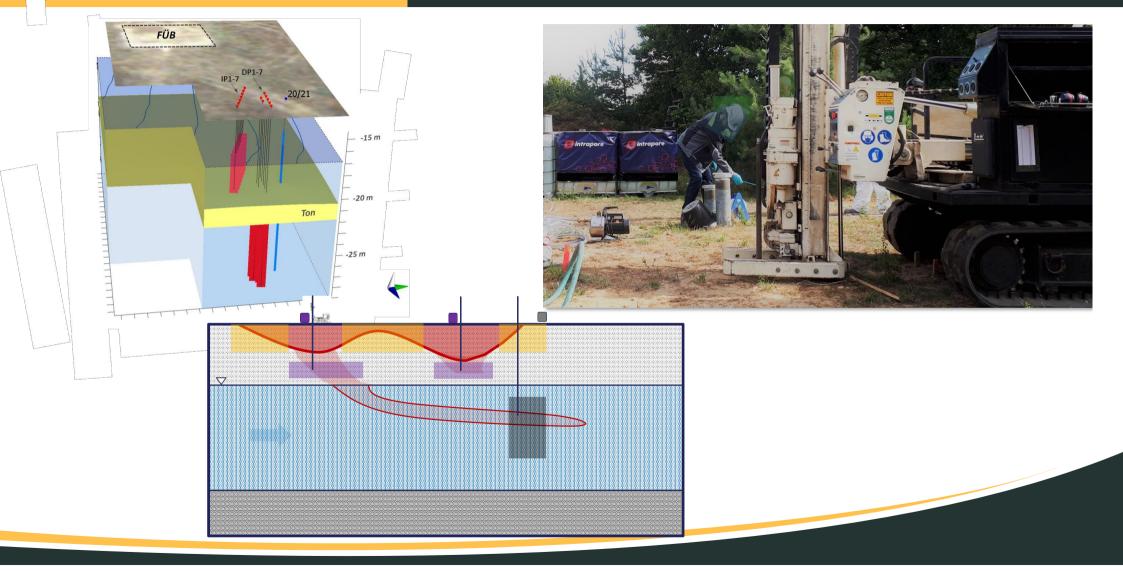


Adsorption Technology



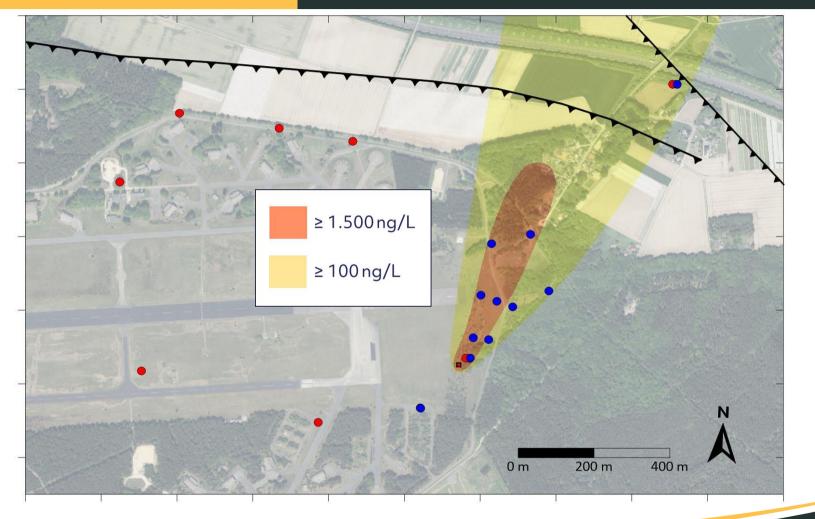
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Permeable Reactive Barriers







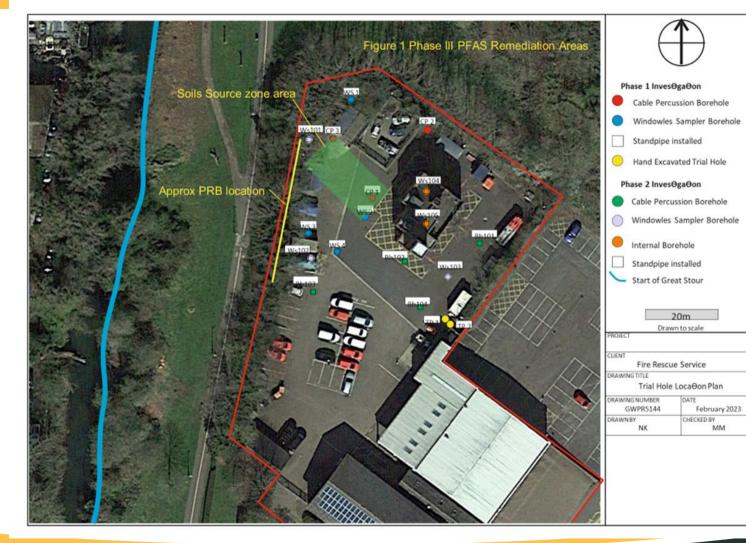




- 1) Source zone excavation/treatment
- 2) Groundwater pump and treat
- 3) Permeable reactive barrier



Fire Station Redevelopment South England





Housing Development NW





Foam Fractionation Treatment

PFAS	Removal %, Average	
PFBA	21%	
PFPeA	24%	
PFHxA	20%	
PEHpA	67%	
PFOA	100%	
PFNA	100%	
PFDA	100%	
PFBS	22%	
PFHxS	99%	
PFOS	100%	
6:2 FTS	100%	

Turns high flow low concentrations into very low volume high concentration liquors for incineration

100 % (non detect) removal of longer chain PFAS C6 and above , less effective on shorter chains , may require polishing with 'Locked-in' media in a treatment train

Assessed against over 50 million I of treated groundwater

Research by Research Institute of Sweden (R.I.SE)

Patented sequential foam harvesting and concentration system can produce concentration factors of up to 2 million- back to original PFAS concentration of 1-3 %

0.4-0.7 Kwhr / m3 treated water



- Designed for treatment of relatively smaller volumes of higher concentrated waste waters
- Flushing of tanks pipework , fire suppressant systems concentration flocculation and destruction
- Firetrucks 40,000 ppb down to 1.5 ppb teaming partner UK and Europe



Thank you for Listening

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Questions?